

Date: Thursday, 06/11/2008 9:52:51 AM
 User: Julie Dawson

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Drawing Name : D350-600-142

Job Number : 43214

Estimate Number : 10804

P.O. Number :

Part Number : D350600142

This Issue : 06/11/2008 S.O. No. :

Drawing Number : R08-096

Prsht Rev. : NC

Project Number :

First Issue : // Type : SMALL /MED FAB

Drawing Revision :

Previous Run : 00015

Material :

Due Date : 12/11/2008 Qty: 1 Um: Each

Written By : JUD 08.11.06Checked & Approved By : JUD 08.11.06

Comment :

Additional Product

Job Number:

**DART**

Dart Aerospace Ltd.

1270 ABERDEEN ST.
HAWKESBURY, ON, CANADA K6A 1K7

TC APPROVAL # 09-89

TEL: 1-613-632-5200

P/N

D350-600-142

CHG

CHG002

DESC.

Spacepod RH

STC

SH93-88

LOT

B34918

STC

SR00098NY

MODEL

AS350/355

STC

SR00099NY

Seq. #: Machine Or Operation:

Descr

MADE IN CANADA

D2729-1

1.0 D350600142

Spacepod, RH, AS350/355



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Spacepod, RH, AS350/355
 Original B34918 @ CHG002

2.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

3.0 SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

Touch up the pod with grey primer as required.

M 109729

Ensure the pod is clean.

BR 08-11-21

PTO - D

4.0 QC14

INSPECT SPRAY PAINT



Comment: INSPECT SPRAY PAINT

5.0 PACKAGING 1

PACKAGING RESOURCE #1



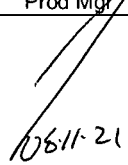
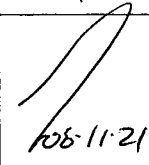
Comment: PACKAGING RESOURCE #1

New labels are required with the new batch # @ CHG002

JUD 08.11.06

*** Ensure the original kit is with this pod*** & Identify the paperwork and the packaging with the new batch #.

Pick the following item & attach to the pod.

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
08-11-21	3.0	CHANGE DOOR LATCH (D 2586 → NEW ONE) OTHER NO GOOD. B.39786	BR.	08.11.21		 08-11-21	 08-11-21	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action		Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng				

NOTE: Date & initial all entries

Date: Thursday, 06/11/2008 9:52:51 AM
User: Julie Dawson

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-600-142

Job Number: 43214

Part Number: D350600142

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D2589	Keys, Key Chain, 350 Hinge
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(1x)

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Keys, Key Chain, 350 Hinge
B 38814 Qty 1

8/11/24

SEP

7.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

Solutz 40

Ensure the original kit is included, and there is a red tag stating " To ship only matching change #'s"

8.0	PACKAGING 1	PACKAGING RESOURCE #1
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(1x)

Comment: PACKAGING RESOURCE #1
Package the pod as a CHG002, and return to stock.

Apply a red tag, below the white label stating:

" Ship only with matching change #'s"

Location: Reo D

8/11/24

SEP

9.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/11/26

Job Completion



mk 08-11-24

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

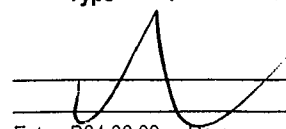
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 3/7/2008 11:46:46 AM
 User: Chantal Lavoie

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SPACEPOD HARDWARE KIT
Job Number :	37698		
Estimate Number :	12032		
P.O. Number :		Part Number :	K10018
This Issue :	3/7/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	N/A
First Issue :	1/1	Project Number :	N/A
Previous Run :	35093	Drawing Revision :	N/A
Written By :		Material :	
Checked & Approved By :		Due Date :	3/14/2008
Comment :	Est. B04.06.09 Remove procedure for D2174-1/D2175 Kj/RF est C 07.03.01 updated EC		

Qty: 1 Um: Each

Additional Product

Job Number:



REFERENCE ONLY

Per B34518
 350-600-142

Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0	D2589	Keys, Key Chain
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Keys, Key Chain

3.0	D2174041	Web Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2	D2174-041	Web	32 856
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4.0	D2985	Label
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Label

Pick: Packing Kit

Qty Part Number Description Batch

1	D2985	Decal	32 470
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B32470

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEPOD HARDWARE KIT

Job Number: 37698

Part Number: K10018

Job Number:



Seq. #: Machine Or Operation: Description :

5.0 AN33A Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number Description Batch

8 AN3-3A Bolt M106552

6.0 AN310A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

M17566

7.0 AN3H4A Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number Description Batch

8 AN3H4A Bolt (or AN3H4) M106166

8.0 AN52510R7 Screw



Comment: Qty.: 36.0000 Each(s)/Unit Total : 36.0000 Each(s)

Screw

Pick: Packing Kit

Qty Part Number Description Batch

36 AN525-10R7 Screw M106166

9.0 MS24694S67 Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

Pick: Packing Kit

Qty Part Number Description Batch

8 MS24694S67 Screw M106166

10.0 AN960JD10 Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Pick: Packing Kit

Qty Part Number Description Batch

M106552

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEPOD HARDWARE KIT

Job Number: 37698

Part Number: K10018

Job Number:



Seq. #:

Machine Or Operation:

Description :

8 AN960JD10 Washer

11.0

AN960JD10L

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)

Washer

Pick: Packing Kit

Qty Part Number Description Batch

16 AN960JD10L Washer

M104885 min 2008/3/11

M104845

12.0

A3235020935

Washer - Countersunk



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washer - Countersunk

M106150

13.0

MS21042L3

Nut



Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)

Nut

Pick: Packing Kit

Qty Part Number Description Batch

16 MS21042L3 Nut (or -3)

M106242

14.0

ALS71032130

Insert



Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)

Steel Thr Ins 10-32 w/o

Pick: Packing Kit

Qty Part Number Description Batch

16 als7-1032-130 Insert

M105855

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

1050307 (1)

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

8/3/11 (1)